

Work Order ID 100609-2

Wednesday, April 24, 2013 11:52:36 AM

100609

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Item ID: D3969-1

Revision ID:

Item Name: Spring (Basket Lid)

Start Date: 4/24/2013 Start Qty: 20.00

Required Date: 4/26/2013 Req'd Qty: 20.00

SPLIT

Accept

N900040100

Setup

Start *NS1*

Stop

NS2

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:	Stop		*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3969	C								
100 *100* Purchasing Purchasing		0.00							

Memo

Issue P/O: *19453*
 Order as per Dwg D3969
 Possible supplier: LS Technologies
 part#: SSA4/6-122-315-310N
 Material release note is required

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

*PL 13-04-24**PL 13/03/24*

Work Order ID 100609

100609

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Item ID: D3969-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Spring (Basket Lid)

Stop

NS2

Start Date: 4/24/2013 Start Qty: 20.00

20

Cust Item ID:

Required Date: 4/26/2013 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

120

QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

AS

228

B-5.31

34

130

130

Packaging

Packaging

Identify as per dwg & Stock Location: ST262

0.00

AS

228

E 4X 11.0. 13-05-31

140

140

QC

Quality Control

QC21-Final Inspection - Work Order Release

0.00

AS

228

AS

228

AS

228

AS

228

AS

228

AS

228

AS

13/6/4 80

MF 13-5-31

150

Picklist Print

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Work Order ID: 100609

100609

Parent Item: D3969-1

D3969-1

Parent Item Name: Spring (Basket Lid)

Start Date: 4/24/2013

Required Date: 4/26/2013

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP RevA: New issue DD verified by:EC
as per revC DD 10.03.16 verified by:EC

IPP Rev:B

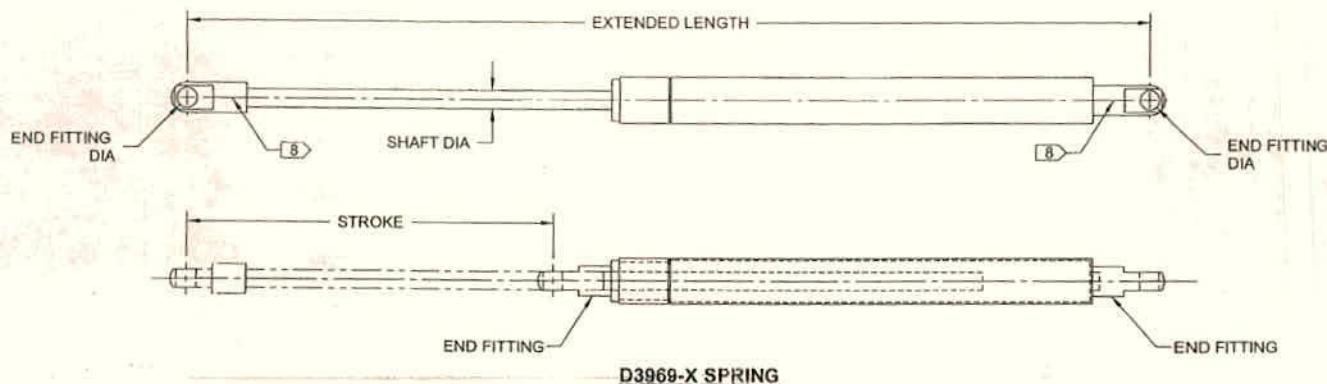
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
SSA4/6-122-315-310N		Purchased	No			110	Each	0.0000	1	20	**		

SSA4/6-122-315-310N

Gas Spring

13/03/14

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	SHAFT DIA (mm/in)	FORCE (N/lbs)	END FITTING TYPE	END FITTING DIA (in)	CASING MATERIAL	PREFERRED SUPPLIER	SUPPLIER PART NUMBER	WEIGHT APPROX
D3969-1	120/4.70	315/12.40	6/0.24	310/69.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/6-122-315-310N	0.27 lbs
D3969-3	120/4.70	315/12.40	8/0.31	380/80.9	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/8-122-310-360N	0.32 lbs
D3969-5	120/4.70	315/12.40	6/0.24	133/29.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/6-122-315-133N	0.27 lbs

RELEASED
2010-03-12
MP

C	REDRAWN IN SW. ADDED -3 & -5. ADDED SHAFT DIA COLUMN TO CHART. FORCE FOR -1 CORRECTED (WAS 60.0 lbs).	JPH	10.03.04
B	DRAWING RENAMED WAS: GAS SPRING (BASKET LID). NOTE 8 ADDED.	AJS	09.11.10
A	NEW ISSUE	AJS	09.07.27
REV.	DESCRIPTION		
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	99	DRAWING NO.	REV. C
MFG. APPR.	N/A	D3969	SHEET 1 OF 1
APPROVED	AM	TITLE	SCALE
DE APPR.	✓	BASKET LID SPRING	NTS
DATE	10.03.04	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

NOTES:

- 1) MATERIAL: SEE CHART
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3969-X" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: SEE CHART
- 8) CRIMP END FITTING AT APPROXIMATE LOCATION SHOWN, PER MANUFACTURERS REQUIREMENTS

LS TECHNOLOGIES INC

314 Jessop Ave
Saskatoon , SK S7N 1Y6

Ph # (306) 683-5000

Packing Slip

P.O. No.	Date	Invoice #
19683	5/09/2013	9835

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship To
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via	FOB
5/09/2013		

Qty	Description
4	D3969-1 B100609 Stainless Gas Spring (SSA4/6-122-315-310N)
24	D3969-3 B100611 Stainless Gas Spring (SSA4/8-122-310-360N) Shipping Via FED EX Tracking # 799726477473



LS Technologies Inc
314 Jessop Ave
Saskatoon, SK, S7N 1Y6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

This is to certify that the parts listed below meets specifications as required by your order.

May 9 2013

4 Units D3969-1 B94678 Stainless Gas Spring

24 Units D3969-3 B100611 Stainless Gas Spring

Country of Manufacture: Canada

Date of Manufacture : May 2013

This product is ROHS compliant.

Purchase Order # 19683

Invoice # 9835

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read 'Nolan Fehr'.

Nolan Fehr
Manager



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19683

Purchase Order Date 4/24/2013

PO Print Date 4/24/2013

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Order From:

LS TECHNOLOGIES INC.
314 JESSOP AVE
SASKATOON, SK S7N 1Y6
CA

VC-LST0001

Contact Name	Buyer	Brigitte Golden
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
Vendor Part Number							
1	SSA4/6-T22-315-310N	Gas Spring	4/26/2013	20.00 Yes	FedEx PI collect Each	\$65.0000	\$1,300.00
<i>Vecy</i>							
2	SSA4/8-122-310-360N	Gas Spring	4/26/2013	50.00 Yes	FedEx PI collect Each	\$65.0000	\$3,250.00
 Special Inst: AS PER DWG: 3969 REV: C B100609							
 Special Inst: SAME AS ABOVE B100611							
PO Total: \$4,550.00							

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 1

Change Date: 4/24/2013